

Date: Wednesday, 3/7/2007 8:38:22 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 31036	
Estimate Number : 11124	
P.O. Number : <i>N/A</i>	Part Number : D34031
This Issue : 3/7/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3403 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : MACHINED PARTS	Drawing Revision : B
Previous Run : 30921	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 3/27/2007 Qty: 20 Um: Each
Checked & Approved By : <i>[Signature] 07.03.07</i>	
Comment : Est Rev: A 05.08.31 New issue KJ/JLM	
Est Rev: B 06-03-07 As per Rev B JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar .75"
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Comment: Qty.: 0.2080 f(s)/Unit Total : 4.1600 f(s)  
 Material: AISI 303 SS Bar Ø0.750  
 (M303R0.750)  
 Identify for D3403-1  
 Batch: *M105713*

*S.F 07/03/15*

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1- Turn as per Folio FA556 & Dwg D3403  
 Folio Rev: *DD* Dwg Rev: *B*

2-Deburr

*S.F 07/03/15*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*S.F 07/03/15*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*S.F 07/03/15*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock  
 Location: *[Signature]*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: Q Date: 07/03/19  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/7/2007 8:38:23 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 31036

Part Number: D34031

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(20)

Comment: FINAL INSPECTION/W/O RELEASE

~~0763119~~

Job Completion



CU 3103.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

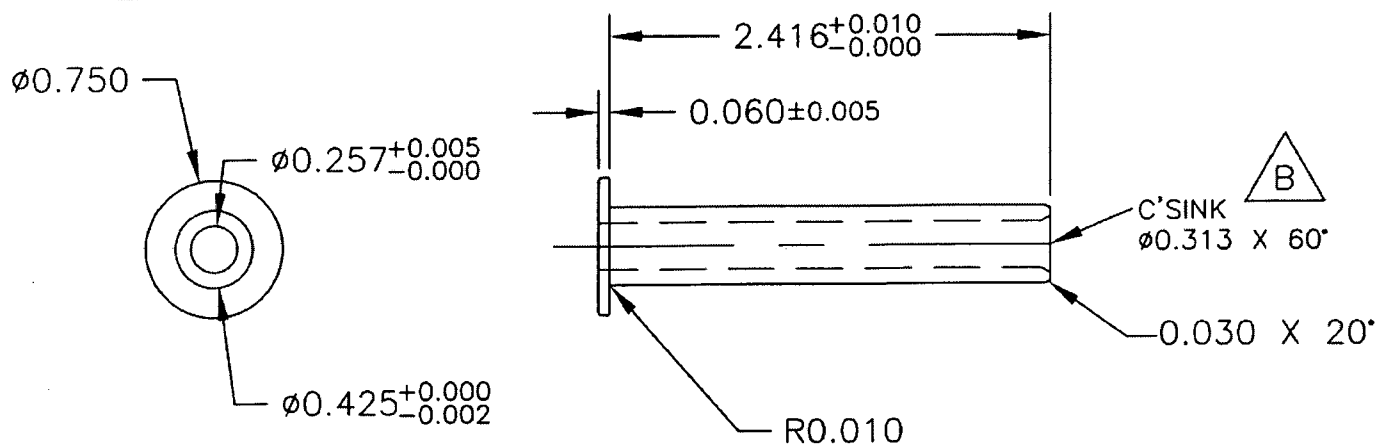
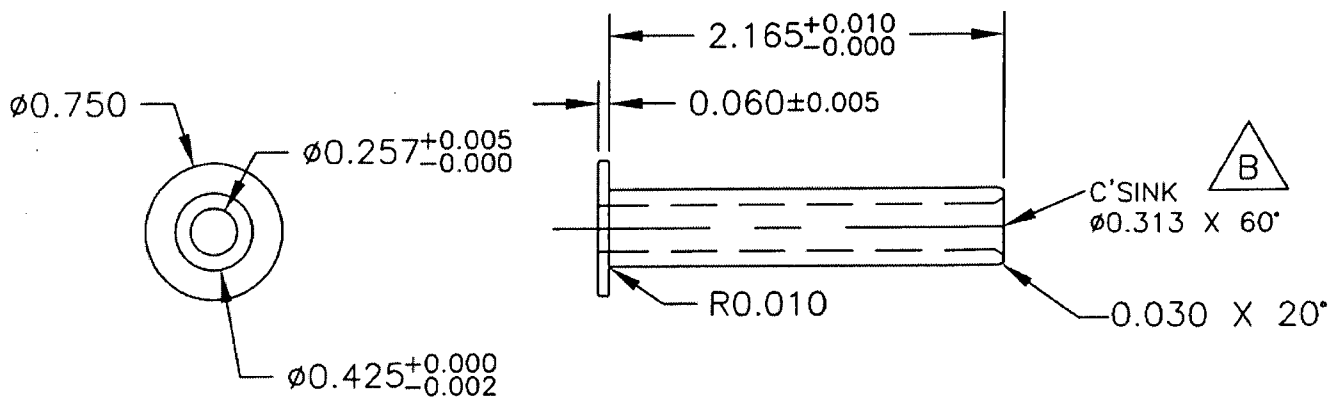


**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD	
PH	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
#	#	D3403	SHEET 1 OF 1
DATE	TITLE		SCALE
06.01.23	BUSHING		1:1
A	05.03.07	NEW ISSUE	
B	06.01.23	ADD COUNTERSINK	

**RELEASED**

06.01.23

**D3403-1 BUSHING****D3403-3 BUSHING****D3403-1/-3 BUSHING**

- 1) MATERIAL:  $\phi 0.750$  AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31036

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